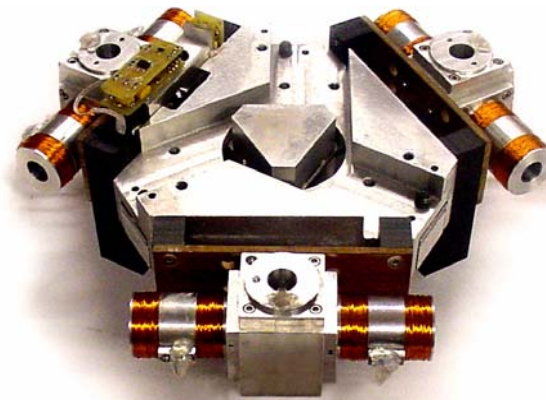


# 2.76 / 2.760 Lecture 1: Logistics & Intro

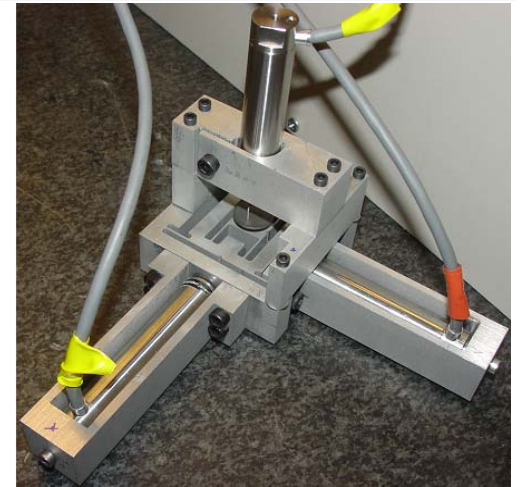
## Tablet PCs

### Goals

- Perception
- Design approach
- Manufacturing
- Integration



Macro-scale Hexflex Nanomanipulator



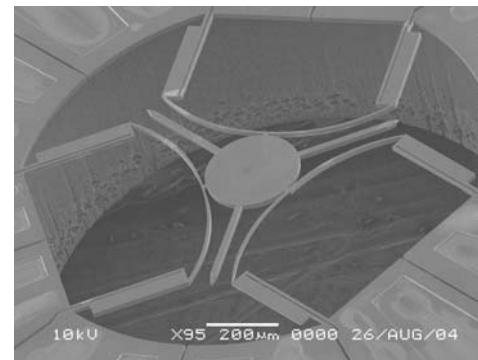
Student-built Scanning Tunneling Microscope (STM)

### Activities

- Topical overview
- Project overview
- Literature review



Thanks to:  
NSF CAREER: Nanomanufacturing Program



Micro-scale Hexflex Nanomanipulator

# Tools and resources

## Tablet PCs

- SolidWorks      Unigraphics      ProE
- Matlab            MathCad        Excel 2003
- CoMeT            CosmosWorks
- OMAX layout
- Word 2003        PPT 2003

## To do:

- Wireless set up
- Sign agreement
- Expected to have your Tablets at each class

# What is a multi-scale system?

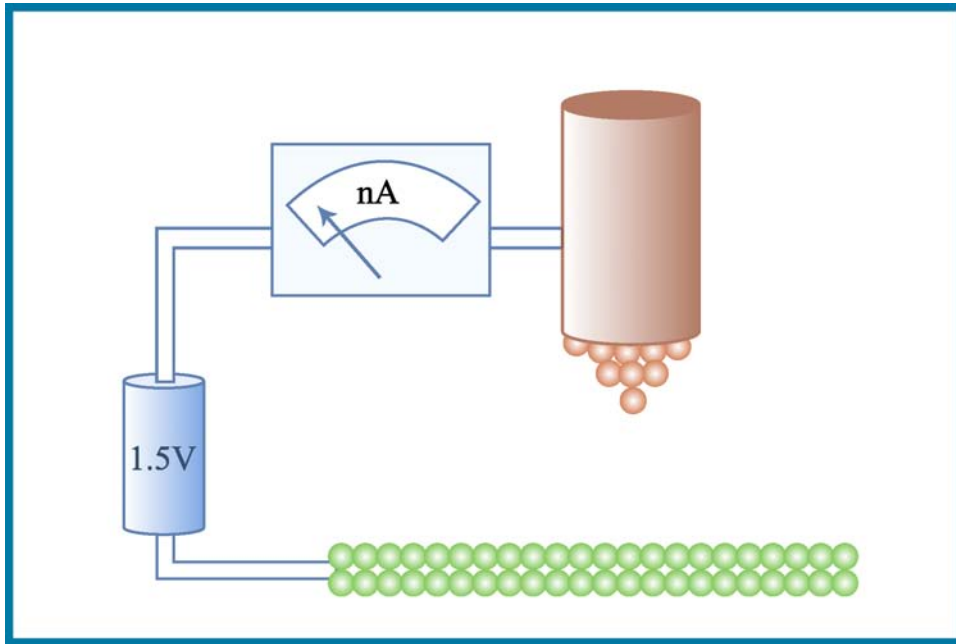
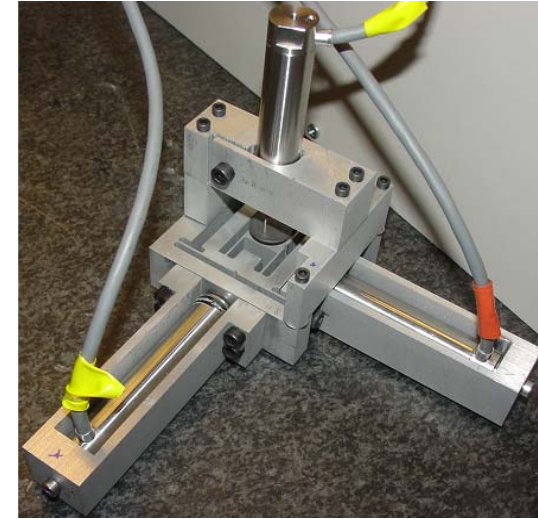


Figure by MIT OCW.



## Systems are characterized by:

Component functions

Component interfaces

Component arrangements (parallel, series, sub-systems)

For MuSS, not well understood /covered in literature

## Multi-scale systems

Span size scales of several orders of magnitude (OOM)

# What can be coupled?

Is it as simple as saying connection pts?

Connecting points important but not all

## Cross-scale interactions

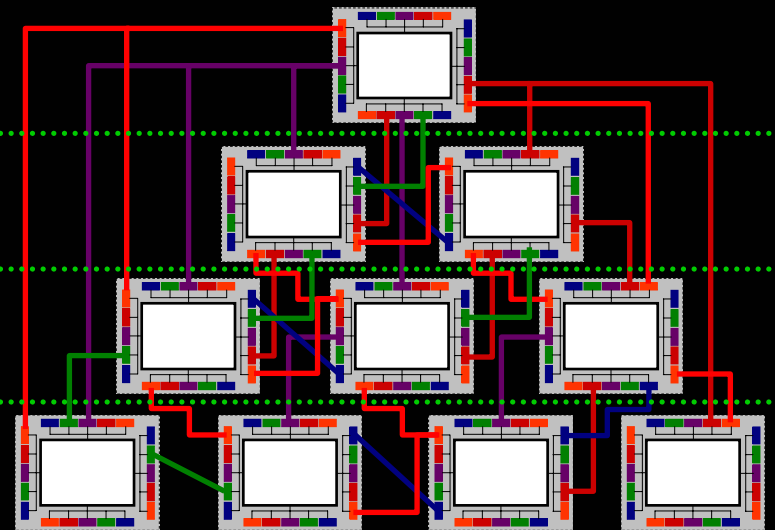
- **Function**
- **Form**
- **Flows**
- **Physics**
- **Fabrication**

Macro

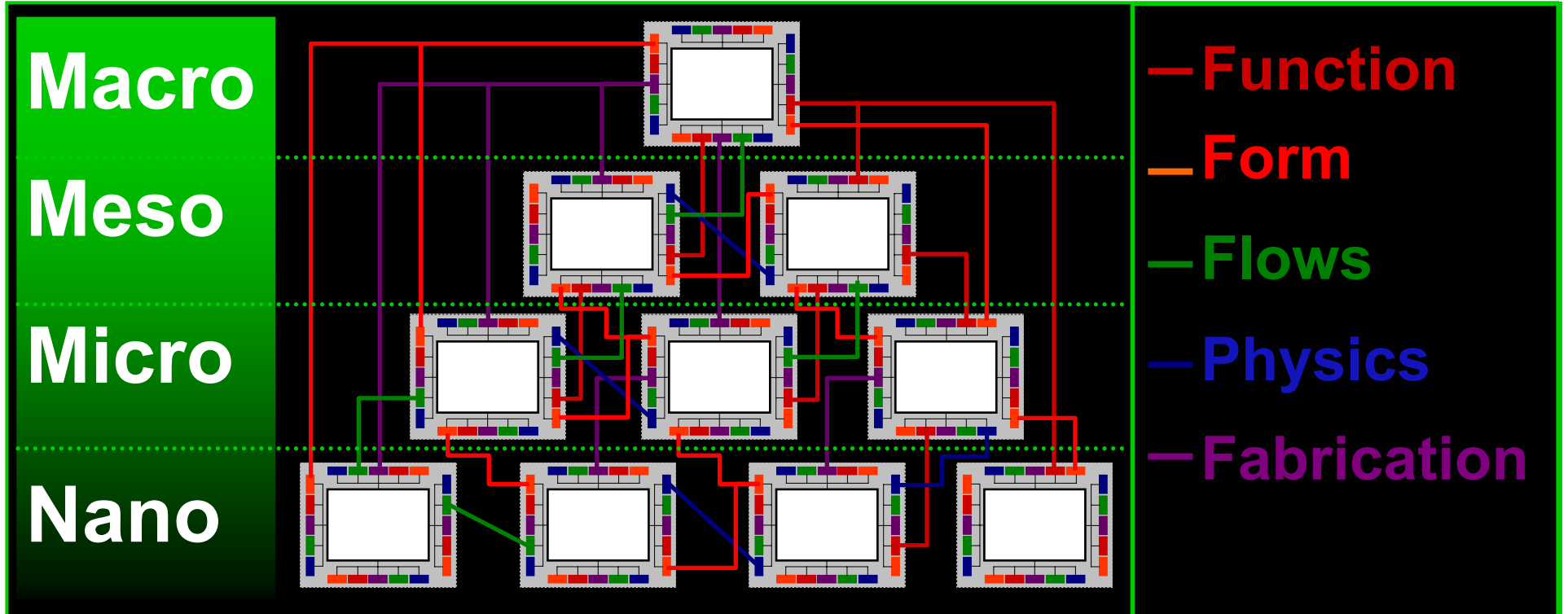
Meso

Micro

Nano



# Cross-scale coupling



Function	Form	Flow	Physics	Fabrication
What	Geometry	Mass	Application	Compatibility
Who	Motion	Momentum	Modeling	Quality
Why	Interfaces	Energy	Limiting	Rate
Where	Constraints	Information	Dominant	Cost
Etc...	Etc...	Etc...	Etc...	Etc...

# Cross-scale coupling

Macro

Meso

Micro

Nano

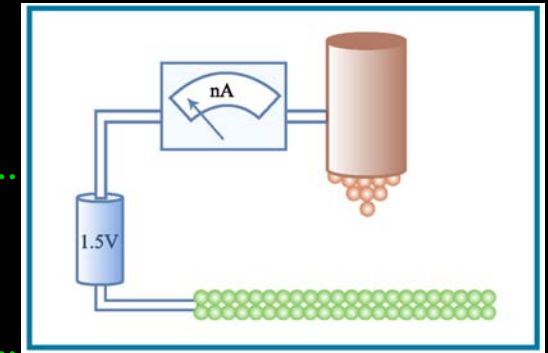
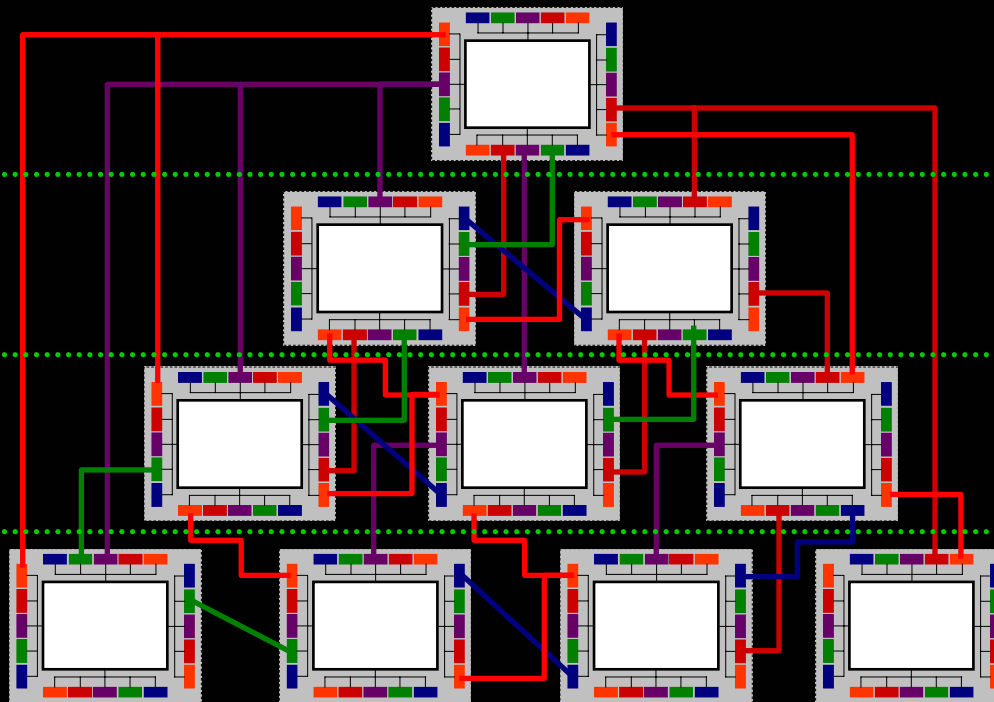


Figure by MIT OCW.

Function	Form	Flow	Physics	Fabrication
What	Geometry	Mass	Application	Compatibility
Who	Motion	Momentum	Modeling	Quality
Why	Interfaces	Energy	Limiting	Rate
Where	Constraints	Information	Dominant	Cost
Etc...	Etc...	Etc...	Etc...	Etc...

# Why 2.76 / 2.760?

<http://www.stephensonmarine.i12.com/>

## Components

- Machine elements
- Electronics
- Fabrication

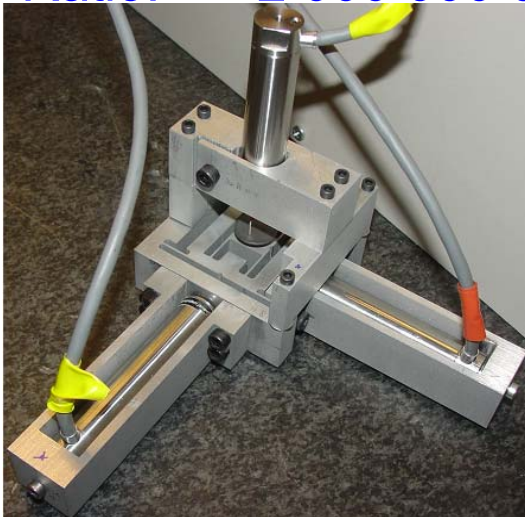
Diagram of engine components removed for copyright reasons.

## Integration

- No MS integration edu
- No MS mfg. edu

Range: .05 nm – 10cm

Ratio: 2 000 000 000



Range: .01 mm – 500mm

Ratio: 50 000

**What are the consequences of this?**

E.g. say errors which scale with size?

Thermal, vibration, gravity, electrical, sound, noise, etc...

# Why now?

Graph removed for copyright reasons. Growth in global government investment in nanotechnology, 2001-2003 (source: nABACUS).



**Isn't this "careful" design of each part & using precision assembly (PA)?**

**Careful design with the wrong perspective leads to bad FRs and CSs?**

**PA often needed to cross scales, BUT goal is to eliminate need for PE!!!**

**We want to manufacture not fabricate**

# George Patton had his perspective right

**"No "body" ever won a war by dying for his country. He won it by making the other poor dumb "guy" die for his country."**

**Get everything you want with minimal effort while maintaining future productivity:**

Maximize use/re-use of complimentary parts

Minimize conflicts / incompatibilities

# Semester at a glance

**Sept.**

## Design

- Perception
- Approach

**Oct.**

## Model

- Components
- Interfaces
- System
- Examples

**Nov.**

## Project

- Model
- Design
- Integration
- Validation
- Characterize

**Dec.**

## PSets

- 3 p. max!
- Schedule
- Risk
- Mitigation

# Course goals

## Inter and intra-scale perspective

- MoSS modeling
- MuSS modeling
- Error modeling
- Cross-scale interfacing
- Application & examples

Our focus is on  
mechanical aspects

## Fabricating MuSS

- MuSS DFM
- Process compatibility
- Characterization
- Calibration
- Integration

# Our Research

**Culpepper**

**Kim**

**Macro**

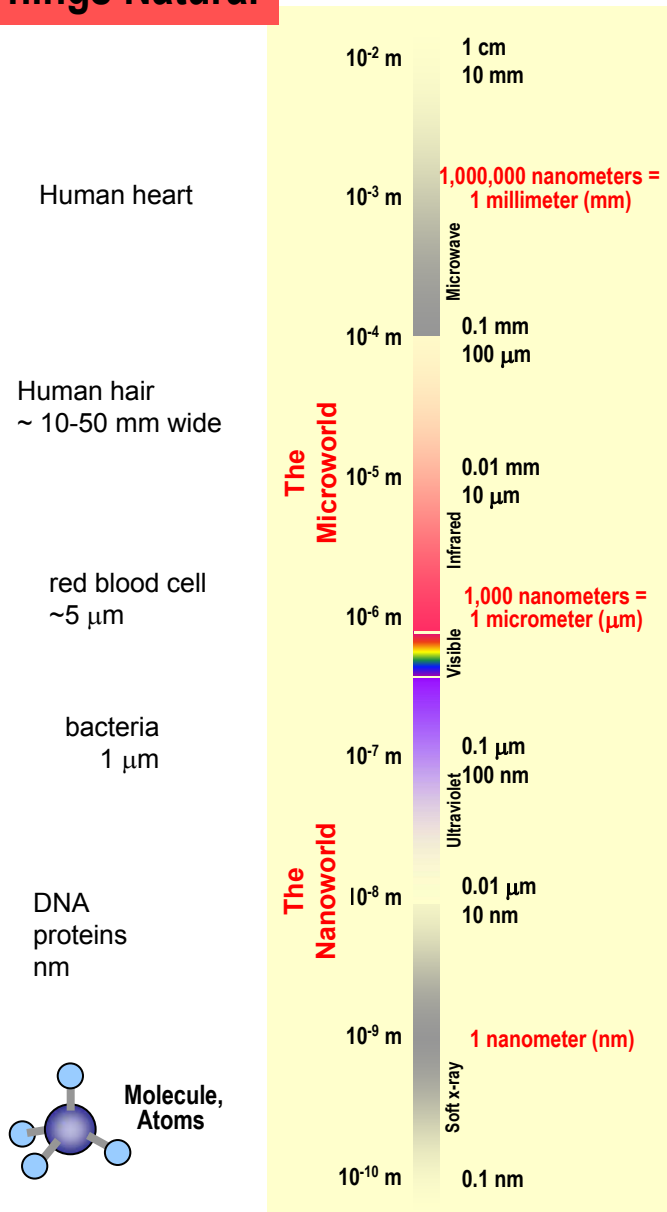
**Meso**

**Micro**

**Nano**

# Examples

## Things Natural



RF  
Switch

Nanopipette

Biomedical  
Manipulators

Nano  
manipulation

Diagrams removed  
for copyright reasons.

# How can you engineer (not just model!) the small-scale with no experience?

## Should we:

Applied math & modeling = “idea”

## Or should we:

Do fundamentals

Learn to design small to large

Use the STM to learn about the small!!!

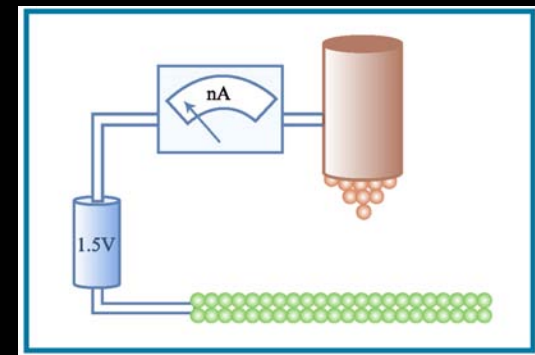


Figure by MIT OCW.



# Examples: STM

**Bias voltage (mV – few volts)  
applied between tip and sample**

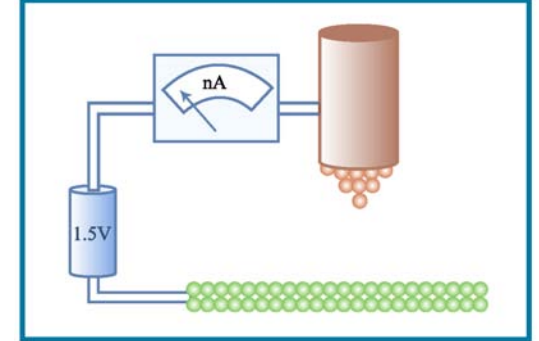


Figure by MIT OCW.

**At ~10 Ångstroms current (nA) flows**

**Overlapping tip-sample atom wave functions**

**Electrons “tunnel” across the gap**

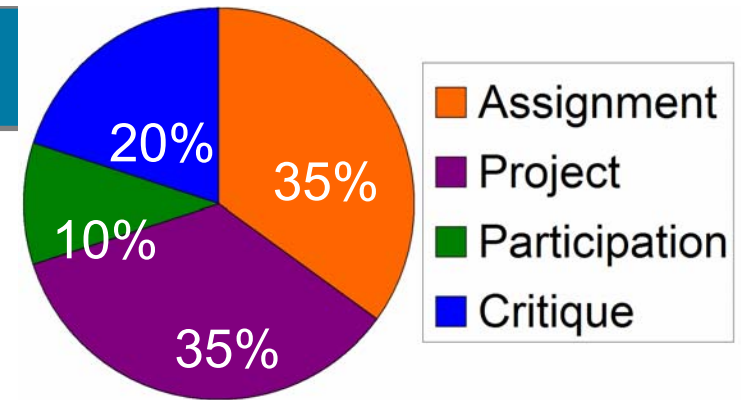
$$i(\text{gap}) \sim e^{(-2 K \text{ gap})}$$

Two images removed for copyright reasons.  
Source: IBM Almaden Research Center  
<http://www.almaden.ibm.com>



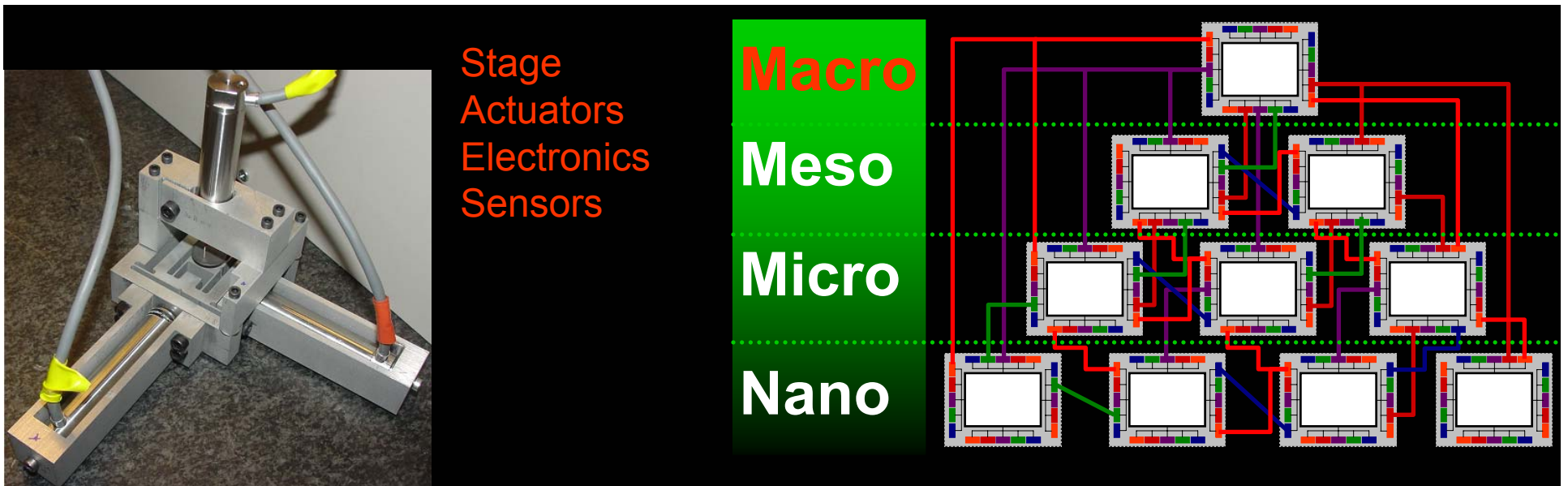
# Examples: STM

$i(\text{gap}) \sim e^{(-2 K \text{ gap})}$  drives coupled scale ratio



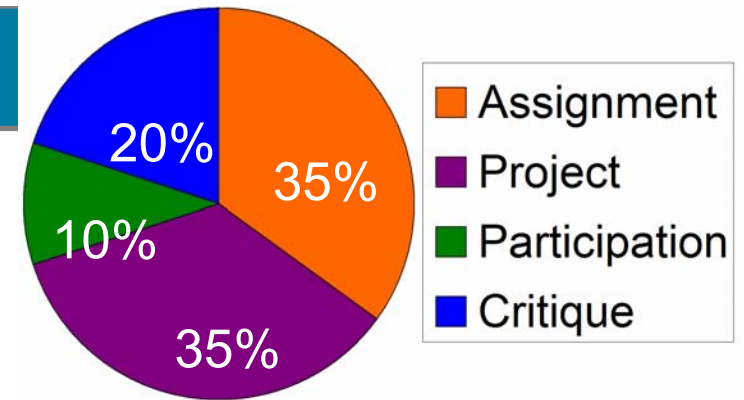
## Why this project

- Learn how to model/apply lecture
- Investigate small-scale (get a feel for small-scale)
- Prepare you for research/experiment/industry



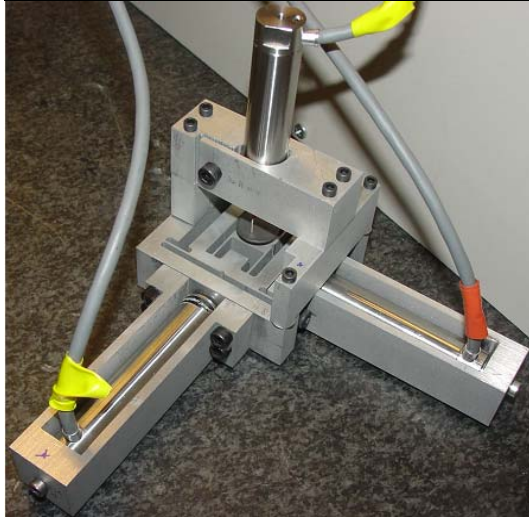
# Examples: STM

$i(\text{gap}) \sim e^{(-2 K \text{ gap})}$  drives coupled scale ratio



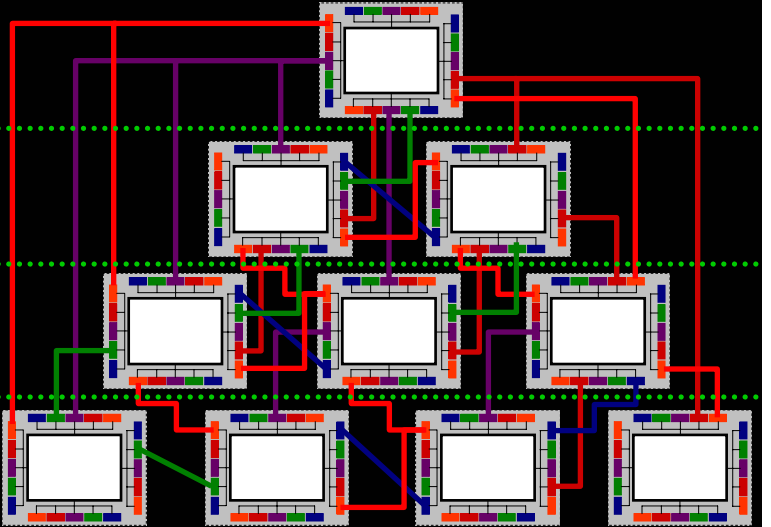
## Why this project

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Flexures  
Tip  
Tolerances  
Vibration

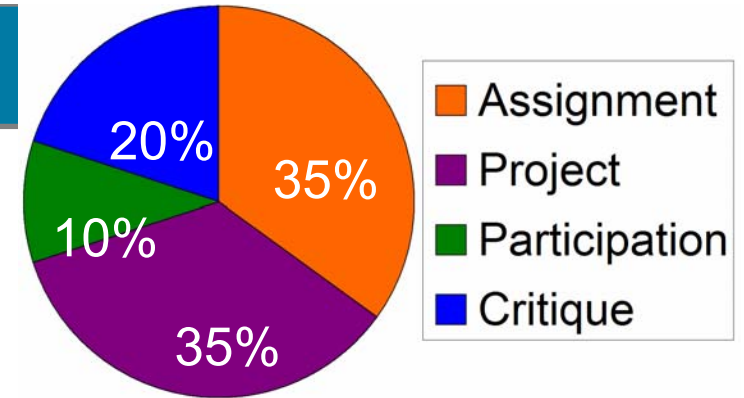
**Macro**  
**Meso**  
**Micro**  
**Nano**



2.76 Multi-scale System Design & Manufacturing

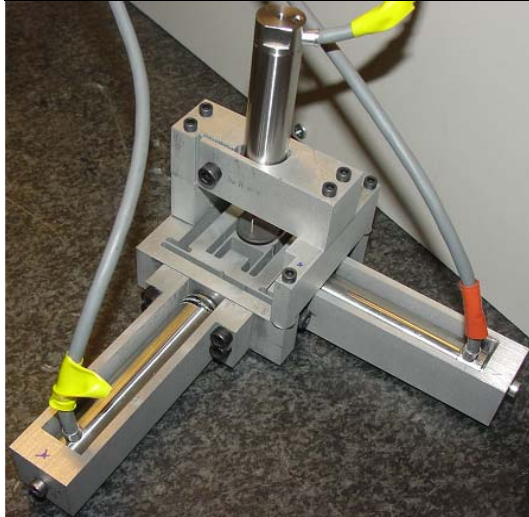
# Examples: STM

$i(\text{gap}) \sim e^{(-2 K \text{ gap})}$  drives coupled scale ratio



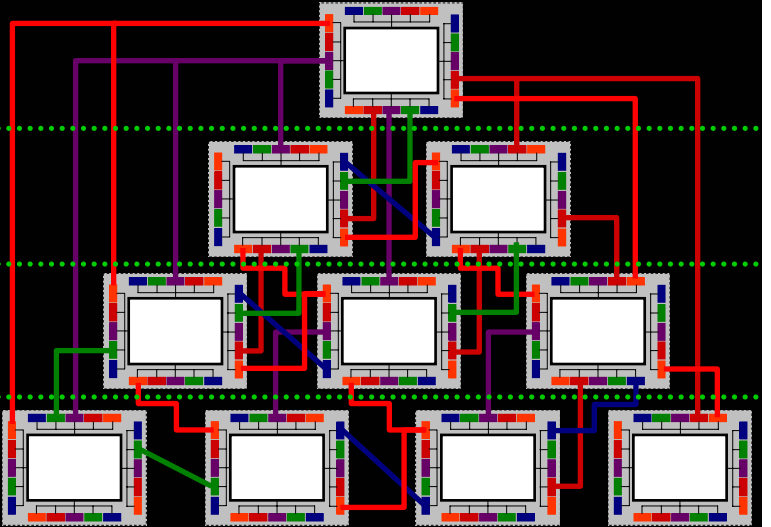
## Why this project

- Learn how to model/apply lecture
- Investigate small-scale (get a feel for small-scale)
- Prepare you for research/experiment/industry



Sample  
Motions  
Gap  
Features

Macro  
Meso  
Micro  
Nano



2.76 Multi-scale System Design & Manufacturing

# Examples: STM

Is this an overly ambitious project?

Yes, but...

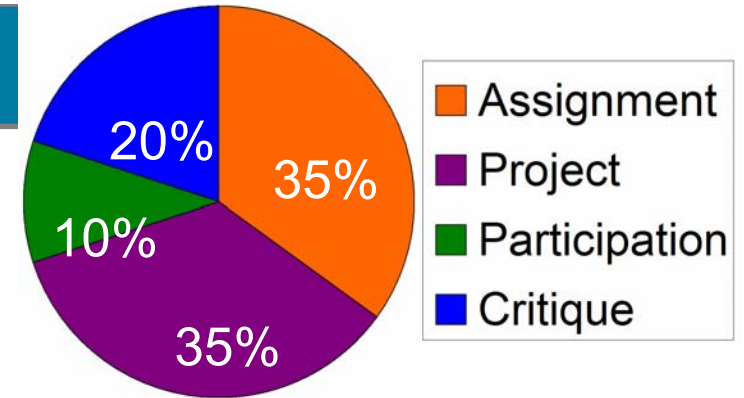
our freshman engineering students do...

Photos removed for  
copyright reasons.

# Problem sets

## Two birds with one stone

- Ambitious project
- Problem set = project steps



## Quality:

- Typed, stapled, neat sketches
- 3 page maximum

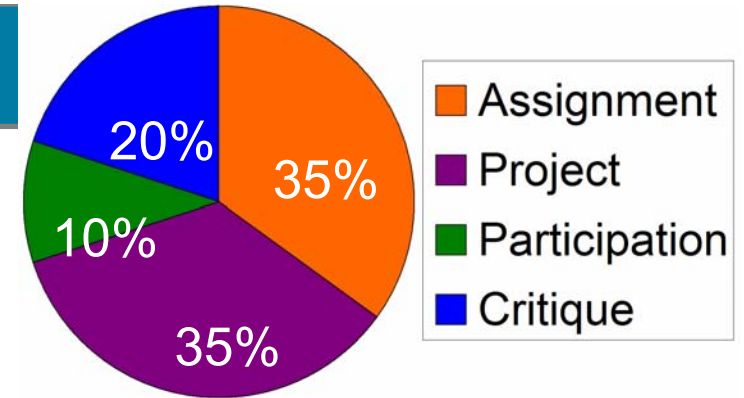
## On time, every time

- No late work for credit
- Must hand in all work to pass
- Submission

# Literature critique

## Logistics

- 3 papers per team, 2 papers per student
- 3 page critique per paper
- 10 minute presentation



## Guidelines

- Scientific/scholarly merit
- Impact and importance
- Scientific and engineering approaches

## Purpose

- Extend knowledge beyond pure mechanical
- Project suggestions
- Professional preparation

# What is important for 2.76 / career?

**Identifying & prioritizing importance**

**Nice vs. necessary & moving fast**

**Qualitative, but rational modeling**

**Quantitative modeling**

**Concise communication (3 pagers)**

# Assessment test

?



# Assignment

**E-mail resume to Course Secretary**

**Don't forget tablet agreement form!!**

**Reading: Design & Complexity**